

Figure 1

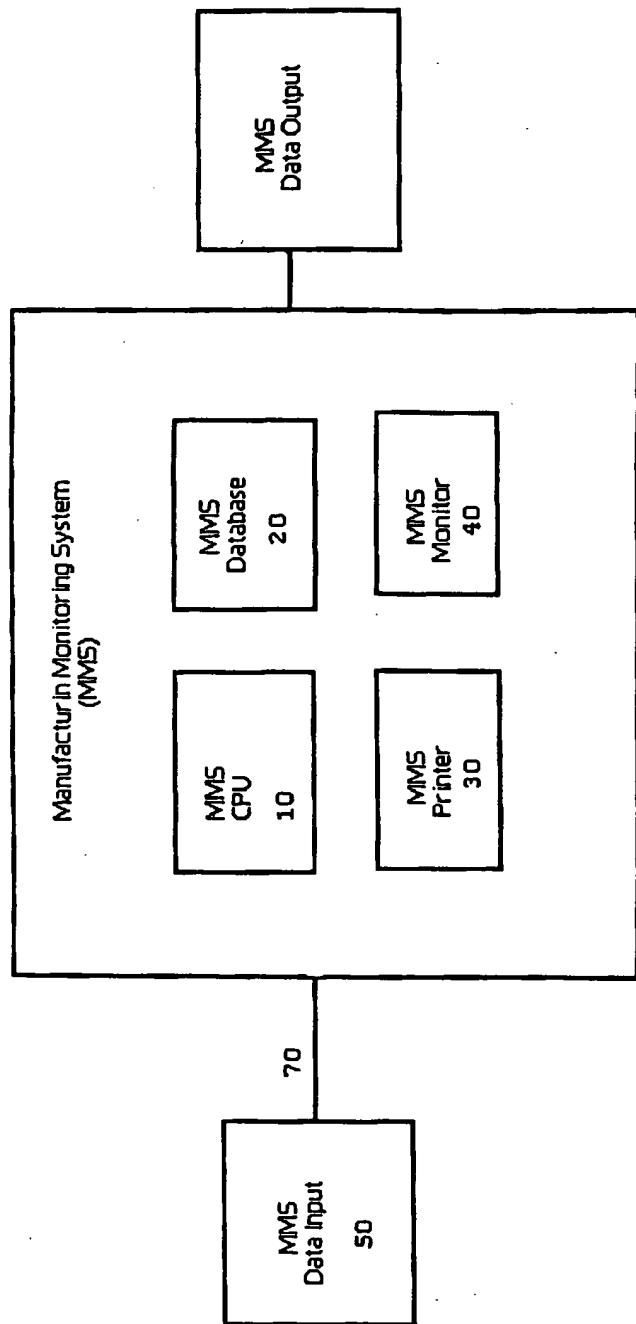


Figure 2

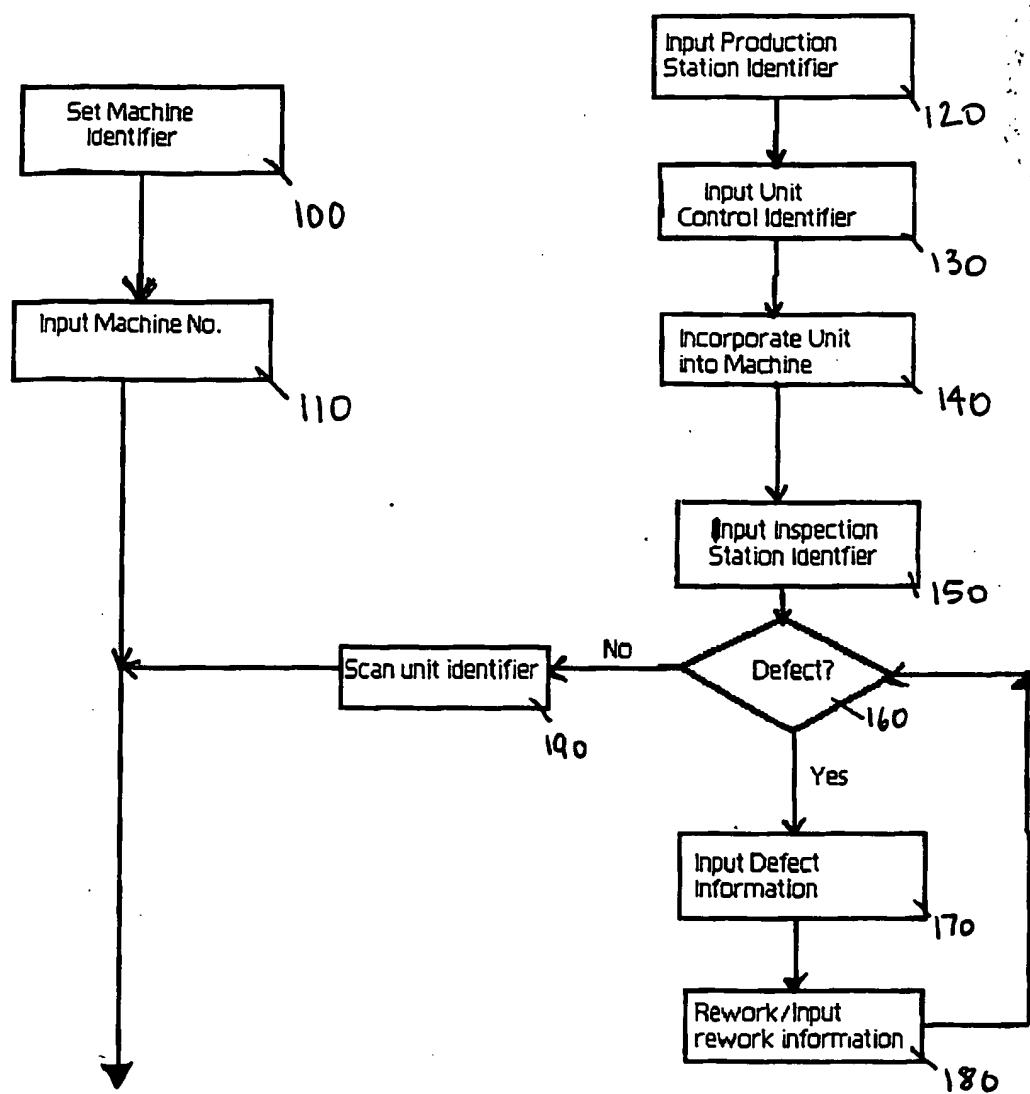


Figure 3

192

Serial No	Date	Month	Print Out
<b>Machine No</b>	<b>X 5/31/00</b>	<b>May 00</b>	Print Out
<b>2299110016</b>	<b>List All QA</b>	<b>Install QA</b>	Print Out
	<b>Insp. Math</b>	<b>detect</b>	
<input type="button" value="Inspection Data"/> <input type="button" value="Exit"/> <input type="button" value="Log on"/> <input type="button" value="Log off"/>			
QA Insp. Name	Employee #	Inspect Time	③
Alicia - 00073			
Ellen - 02120			
Em - 01945			
Heriberto - 00369			
Rita - 00406			
Rosa - 02365			
Socorro - 00461			
Victor - 04508			
193	Employee #	Inspect Time	③
194	Inspect		
195	Grade	Responsible	Note
196	Repair		
197	0	0	
198			
199			
200			
201			
202			
203			
204			
205			
206			
207			
208			
209			
210			
211			
212			
213			
214			
215			
216			
217			
218			
219			
220			
221			
222			
223			
224			
225			
226			
227			
228			
229			
230			
231			
232			
233			
234			
235			
236			
237			
238			
239			
240			
241			
242			
243			
244			
245			
246			
247			
248			
249			
250			
251			
252			
253			
254			
255			
256			
257			
258			
259			
260			
261			
262			
263			
264			
265			
266			
267			
268			
269			
270			
271			
272			
273			
274			
275			
276			
277			
278			
279			
280			
281			
282			
283			
284			
285			
286			
287			
288			
289			
290			
291			
292			
293			
294			
295			
296			
297			
298			
299			
300			
301			
302			
303			
304			
305			
306			
307			
308			
309			
310			
311			
312			
313			
314			
315			
316			
317			
318			
319			
320			
321			
322			
323			
324			
325			
326			
327			
328			
329			
330			
331			
332			
333			
334			
335			
336			
337			
338			
339			
340			
341			
342			
343			
344			
345			
346			
347			
348			
349			
350			
351			
352			
353			
354			
355			
356			
357			
358			
359			
360			
361			
362			
363			
364			
365			
366			
367			
368			
369			
370			
371			
372			
373			
374			
375			
376			
377			
378			
379			
380			
381			
382			
383			
384			
385			
386			
387			
388			
389			
390			
391			
392			
393			
394			
395			
396			
397			
398			
399			
400			
401			
402			
403			
404			
405			
406			
407			
408			
409			
410			
411			
412			
413			
414			
415			
416			
417			
418			
419			
420			
421			
422			
423			
424			
425			
426			
427			
428			
429			
430			
431			
432			
433			
434			
435			
436			
437			
438			
439			
440			
441			
442			
443			
444			
445			
446			
447			
448			
449			
450			
451			
452			
453			
454			
455			
456			
457			
458			
459			
460			
461			
462			
463			
464			
465			
466			
467			
468			
469			
470			
471			
472			
473			
474			
475			
476			
477			
478			
479			
480			
481			
482			
483			
484			
485			
486			
487			
488			
489			
490			
491			
492			
493			
494			
495			
496			
497			
498			
499			
500			
501			
502			
503			
504			
505			
506			
507			
508			
509			
510			
511			
512			
513			
514			
515			
516			
517			
518			
519			
520			
521			
522			
523			
524			
525			
526			
527			
528			
529			
530			
531			
532			
533			
534			
535			
536			
537			
538			
539			
540			
541			
542			
543			
544			
545			
546			
547			
548			
549			
550			
551			
552			
553			
554			
555			
556			
557			
558			
559			
560			
561			
562			
563			
564			
565			
566			
567			
568			
569			
570			
571			
572			
573			
574			
575			
576			
577			
578			
579			
580			
581			
582			
583			
584			
585			
586			
587			
588			
589			
590			
591			
592			
593			
594			
595			
596			
597			
598			
599			
600			
601			
602			
603			
604			
605			
606			
607			
608			
609			
610			
611			
612			
613			
614			
615			
616			
617			
618			
619			
620			
621			
622		</	

A229-17

120V-60Hz

Traveler - Machine Record

Ricoh

Aficio 650

200

210

220

230

230

240

250

260

MACHINE NUMBER	MACHINE SERIAL #	BAR CODE NUMBER			
2299110042		A2291700000000000000009			
AU-01 Service RCM Serial # Service Unit No. Service Unit No.		Machine Input Date / Time 11/1/09 11:27:19 AM		Machine Output Date / Time	
AU-02 Lamp Unit No. Service Unit No. SCU Unit No.		AU-03 Developer Unit No. Developer Unit Unit No.		Service Part	
AU-04 RCM Serial # Power Supply RCM Serial # Power Supply RCM Serial # Charger Unit Inhalation Unit		120V/120W 0.5A Max (220V 0.4A Max)	120V/120W 0.5A Max (220V 0.4A Max)	Service Part	
AU-05 Backup Unit Unit Weight		1300-1500 Grams	1300-1500 Grams	Service Part	
AU-06 Test Counter		Open/Closed RCM Serial # Report Serial No. Unit No.			
AU-07 High Voltage Test Charger Unit		1.25KV or 2.5KV (0.5A 120V) 0.1 ohm or less (0.5A 120V)	Q4 History		
AU-08		AU-09 AU-10 AU-11 AU-12 AU-13 AU-14 AU-15 AU-16 AU-17 AU-18	Date		
AU-09		055748 025555 70953	Report		
AU-10			Time		
AU-11			QA		
AU-12					
AU-13					
AU-14					
AU-15					
AU-16					
AU-17					
AU-18					
AU-19					
AU-20					
AU-21					
AU-22					
AU-23					
AU-24					
AU-25					
AU-26					
AU-27					
AU-28					
AU-29					
AU-30					
AU-31					
AU-32					
AU-33					
AU-34					
AU-35					
AU-36					
AU-37					
AU-38					
AU-39					
AU-40					
AU-41					
AU-42					
AU-43					
AU-44					
AU-45					
AU-46					
AU-47					
AU-48					
AU-49					
AU-50					
AU-51					
AU-52					
AU-53					
AU-54					
AU-55					
AU-56					
AU-57					
AU-58					
AU-59					
AU-60					
AU-61					
AU-62					
AU-63					
AU-64					
AU-65					
AU-66					
AU-67					
AU-68					
AU-69					
AU-70					
AU-71					
AU-72					
AU-73					
AU-74					
AU-75					
AU-76					
AU-77					
AU-78					
AU-79					
AU-80					
AU-81					
AU-82					
AU-83					
AU-84					
AU-85					
AU-86					
AU-87					
AU-88					
AU-89					
AU-90					
AU-91					
AU-92					
AU-93					
AU-94					
AU-95					
AU-96					
AU-97					
AU-98					
AU-99					
AU-100					
AU-101					
AU-102					
AU-103					
AU-104					
AU-105					
AU-106					
AU-107					
AU-108					
AU-109					
AU-110					
AU-111					
AU-112					
AU-113					
AU-114					
AU-115					
AU-116					
AU-117					
AU-118					
AU-119					
AU-120					
AU-121					
AU-122					
AU-123					
AU-124					
AU-125					
AU-126					
AU-127					
AU-128					
AU-129					
AU-130					
AU-131					
AU-132					
AU-133					
AU-134					
AU-135					
AU-136					
AU-137					
AU-138					
AU-139					
AU-140					
AU-141					
AU-142					
AU-143					
AU-144					
AU-145					
AU-146					
AU-147					
AU-148					
AU-149					
AU-150					
AU-151					
AU-152					
AU-153					
AU-154					
AU-155					
AU-156					
AU-157					
AU-158					
AU-159					
AU-160					
AU-161					
AU-162					
AU-163					
AU-164					
AU-165					
AU-166					
AU-167					
AU-168					
AU-169					
AU-170					
AU-171					
AU-172					
AU-173					
AU-174					
AU-175					
AU-176					
AU-177					
AU-178					
AU-179					
AU-180					
AU-181					
AU-182					
AU-183					
AU-184					
AU-185					
AU-186					
AU-187					
AU-188					
AU-189					
AU-190					
AU-191					
AU-192					
AU-193					
AU-194					
AU-195					
AU-196					
AU-197					
AU-198					
AU-199					
AU-200					
AU-201					
AU-202					
AU-203					
AU-204					
AU-205					
AU-206					
AU-207					
AU-208					
AU-209					
AU-210					
AU-211					
AU-212					
AU-213					
AU-214					
AU-215					
AU-216					
AU-217					
AU-218					
AU-219					
AU-220					
AU-221					
AU-222					
AU-223					
AU-224					
AU-225					
AU-226					
AU-227					
AU-228					
AU-229					
AU-230					
AU-231					
AU-232					
AU-233					
AU-234					
AU-235					
AU-236					
AU-237					
AU-238					
AU-239					
AU-240					
AU-241					
AU-242					
AU-243					
AU-244					
AU-245					
AU-246					
AU-247					
AU-248					
AU-249					
AU-250					
AU-251					
AU-252					
AU-253					
AU-254					
AU-255					
AU-256					
AU-257					
AU-258					
AU-259					
AU-260					
AU-261					
AU-262					
AU-263					
AU-264					
AU-265					
AU-266					
AU-267					
AU-268					
AU-269					
AU-270					
AU-271					
AU-272					
AU-273					
AU-274					
AU-275					
AU-276					
AU-277					
AU-278					
AU-279					
AU-280					
AU-281					
AU-282					
AU-283					
AU-284					
AU-285					
AU-286					
AU-287					
AU-288					
AU-289					
AU-290					
AU-291					
AU-292					
AU-293					
AU-294					
AU-295					
AU-296					
AU-297					
AU-298					
AU-299					
AU-300					
AU-301					
AU-302					
AU-303					
AU-304					
AU-305					
AU-306					
AU-307					
AU-308					
AU-309					
AU-310					
AU-311					
AU-312					
AU-313					
AU-314					
AU-315					
AU-316					
AU-317					
AU-318					
AU-319					
AU-320					
AU-321					
AU-322					
AU-323					
AU-324					
AU-325					
AU-326					
AU-327					
AU-328					
AU-329					
AU-330					
AU-331					
AU-332					
AU-333					
AU-334					
AU-335					
AU-336					
AU-337					
AU-338					
AU-339					
AU-340					
AU-341					
AU-342					
AU-343					
AU-344					
AU-345					
AU-346					
AU-347					
AU-348					
AU-349					
AU-350					
AU-351					
AU-352					
AU-353					
AU-354					
AU-355					
AU-356					
AU-357					
AU-358					
AU-359					
AU-360					
AU-361					
AU-362					
AU-363					
AU-364					
AU-365					
AU-366					
AU-367					
AU-368					
AU-369					
AU-370					
AU-371					
AU-372					
AU-373					
AU-374					
AU-375					
AU-376					
AU-377					
AU-37					

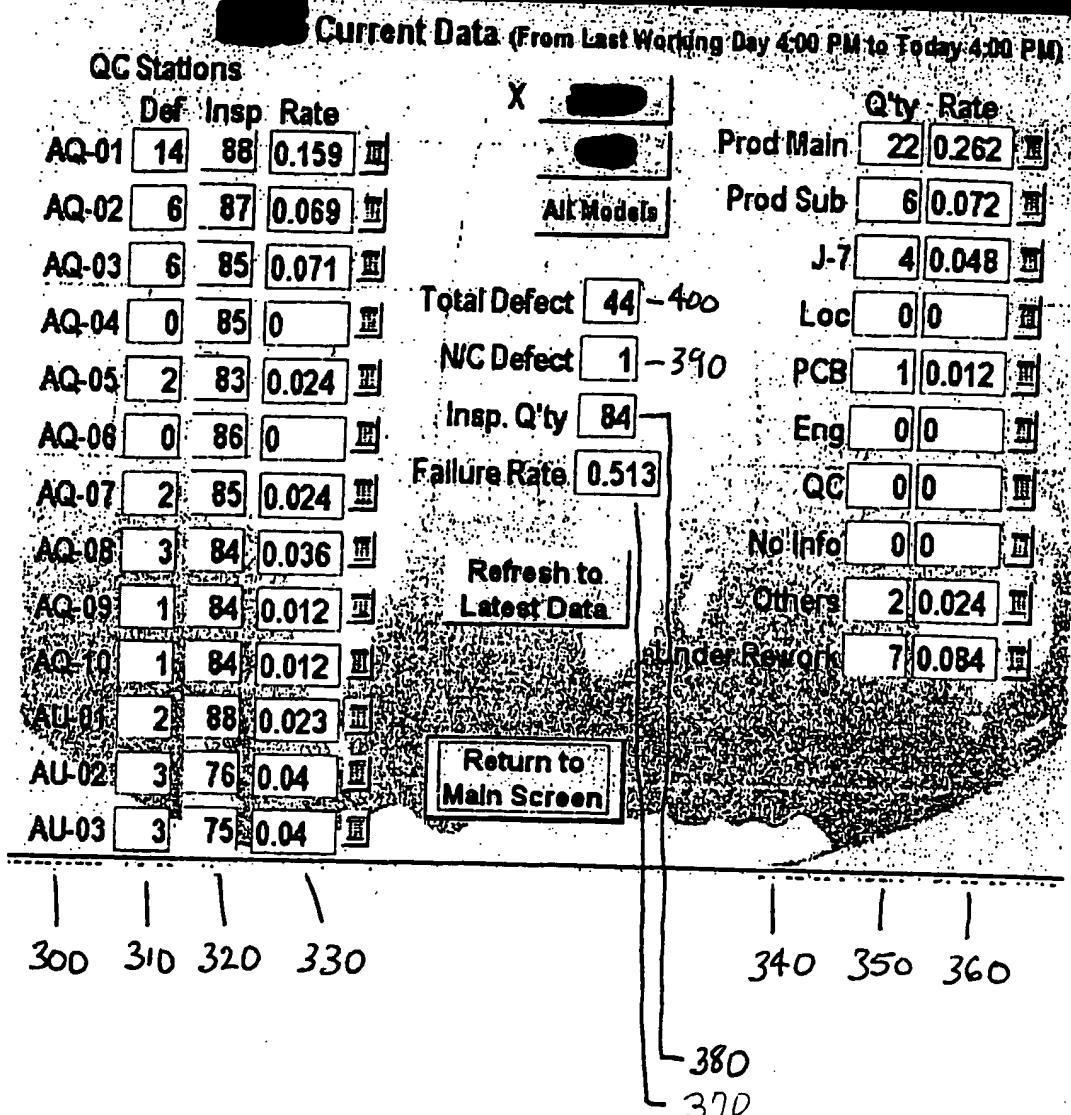


Figure 5

ପାତ୍ରାବ୍ଦୀ

400 410 420 430 440 450 460

460

440 450

430

420

410

460

Machine No	Inspected Defect	Repair	Inspectors Prod	Date Inspected
9350050200	AQ-01 Disc on [2] Mr. test Mach. Fan	Connected	PROD AE LINE	5/30/00 1:53:35 AM
9350050168	AQ-01 Disc on [27] Paper bank board	Connected the contactors	PROD AE 07	5/25/00 1:53:37 PM
9350050177	AQ-01 Harness out of the isolate. [on side machine base]	PJ. Nut the clamp	PROD AE 02	5/25/00 1:03:44 PM
9350050254	AQ-01 Incomplete locked. Feme Cble	Assy closed [front]	PROD AE LINE	5/30/00 2:01:58 PM
9350050238	AQ-01 Loose rivet. paper bank frame	Retighten	PROD AE LINE	5/30/00 1:12:50:26 PM
9350050220	AQ-01 W/M Duct fan	Reinstalled	PROD AE 05	5/30/00 1:00:01 AM
9370050011	AQ-01 M/S ferrite power Grid	Installed [SCREW]	PROD AE 01	5/30/00 1:32:19 PM
9350050252	AQ-01 M/S screw. Duct fan	Installed the screw	PROD AE 02	5/30/00 3:21:30 PM
9350050252	AQ-01 M/S screw. Duct fan [1]	PTA #8 error [installed the cables]	PROD AE 01	5/30/00 1:51:51 AM
9350050202	AQ-01 M/S screw. Duct fan brkt. [1]	Assy. pt. [cable position] [front]	PROD AE LINE	5/30/00 1:27:01 PM
9370050011	AQ-01 M/S tape! recycle brkt. Sciwerk. on [psa] side.	Replace BICU replaced	PROD AE 07	5/25/00 4:04:24 PM
9350050248	AQ-01 Mis-routed black h/s. Power supply	Replaced scanner PCB	J-7	5/30/00 1:12:52 AM
9350050243	AQ-01 No display. operation panel	BICU CN-301 disconnected [connected] Elm. PROD	J-7	5/30/00 9:21:40 AM
9350050177	AQ-01 No display. operation panel	Replaced BICU PCB	J-7	5/30/00 8:52:07 AM
9350050233	AQ-01 No power. machine	SC 366 light stay on	AQ-01	
9350050209	AQ-01 SC 366 light stay on		AQ-01	
9350050205	AQ-01		AQ-01	

**Figure 6**

卷之三

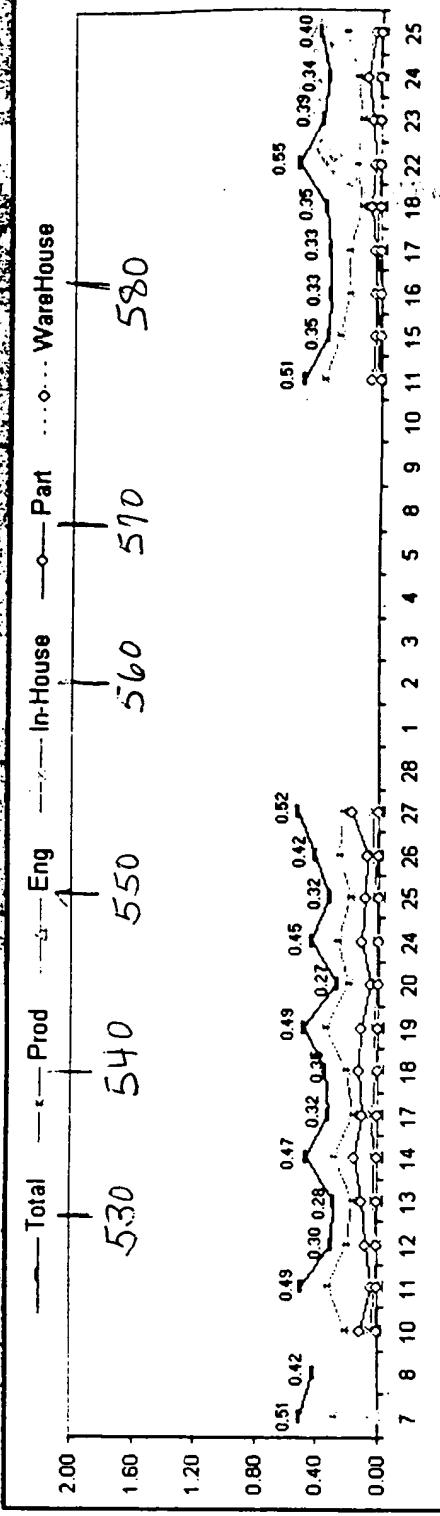
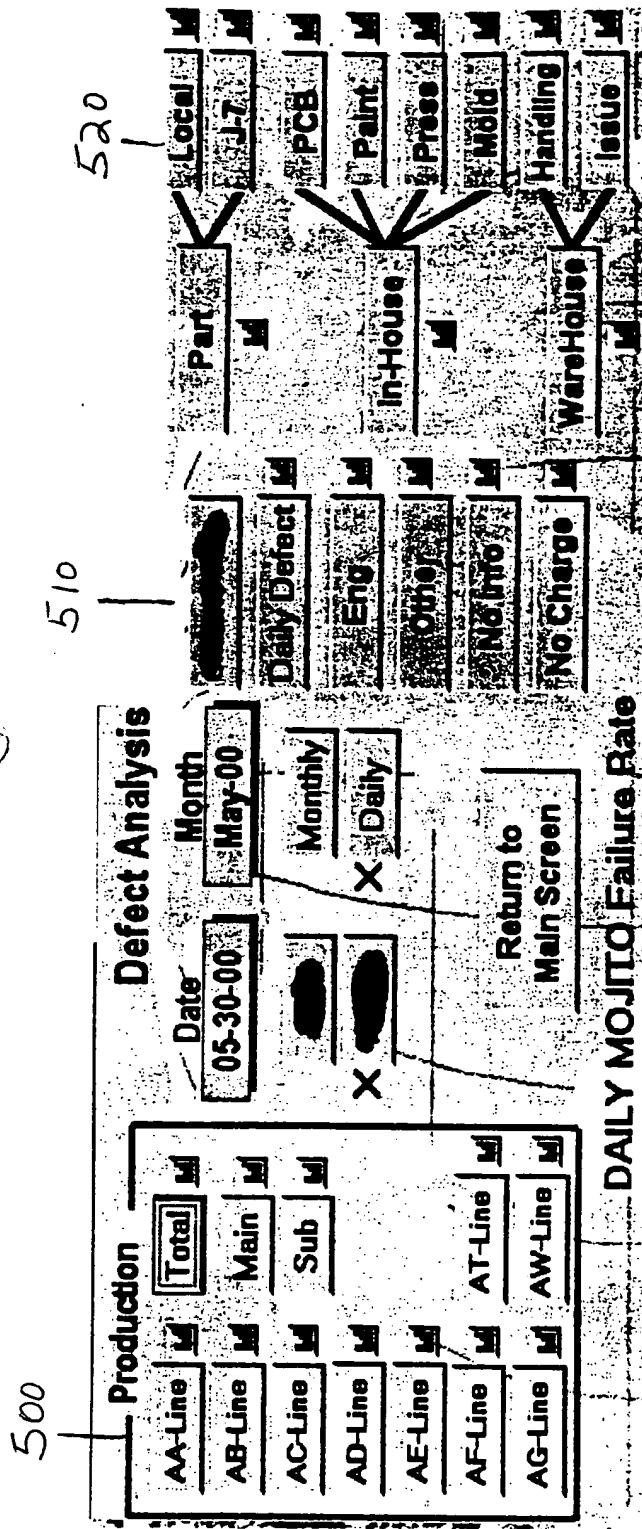


Figure 7

Date	Input			QC Output			Packing Output			Work in Process		
	■■■■■	■■■■■	Total	■■■■■	■■■■■	Total	■■■■■	■■■■■	Total	■■■■■	■■■■■	Total
5/25/00	95	95	95	93	93	93	101	101	101	82	0	82
5/24/00	95	95	95	100	100	100	102	102	102	88	0	88
5/23/00	96	96	96	105	105	105	115	115	115	95	0	95
5/22/00	82	82	82	78	78	78	57	57	57	114	0	114
5/19/00	94	94	94	85	85	85	86	86	86	89	0	89
5/17/00	91	91	91	87	87	87	115	115	115	81	0	81
5/16/00	94	94	94	90	90	90	60	60	60	105	0	105
5/15/00	86	86	86	90	90	90	94	94	94	71	0	71
5/11/00	93	93	93	85	85	85	82	82	82	79	0	79
5/10/00	66	7	73	7	68	75	1	74	75	68	5	73
5/9/00	91	91	91	85	85	85	84	84	84	3	72	75
5/8/00	73	73	73	70	70	70	81	81	81	3	65	68
5/5/00	62	61	61	64	64	64	1	63	64	3	73	76

Figure 8

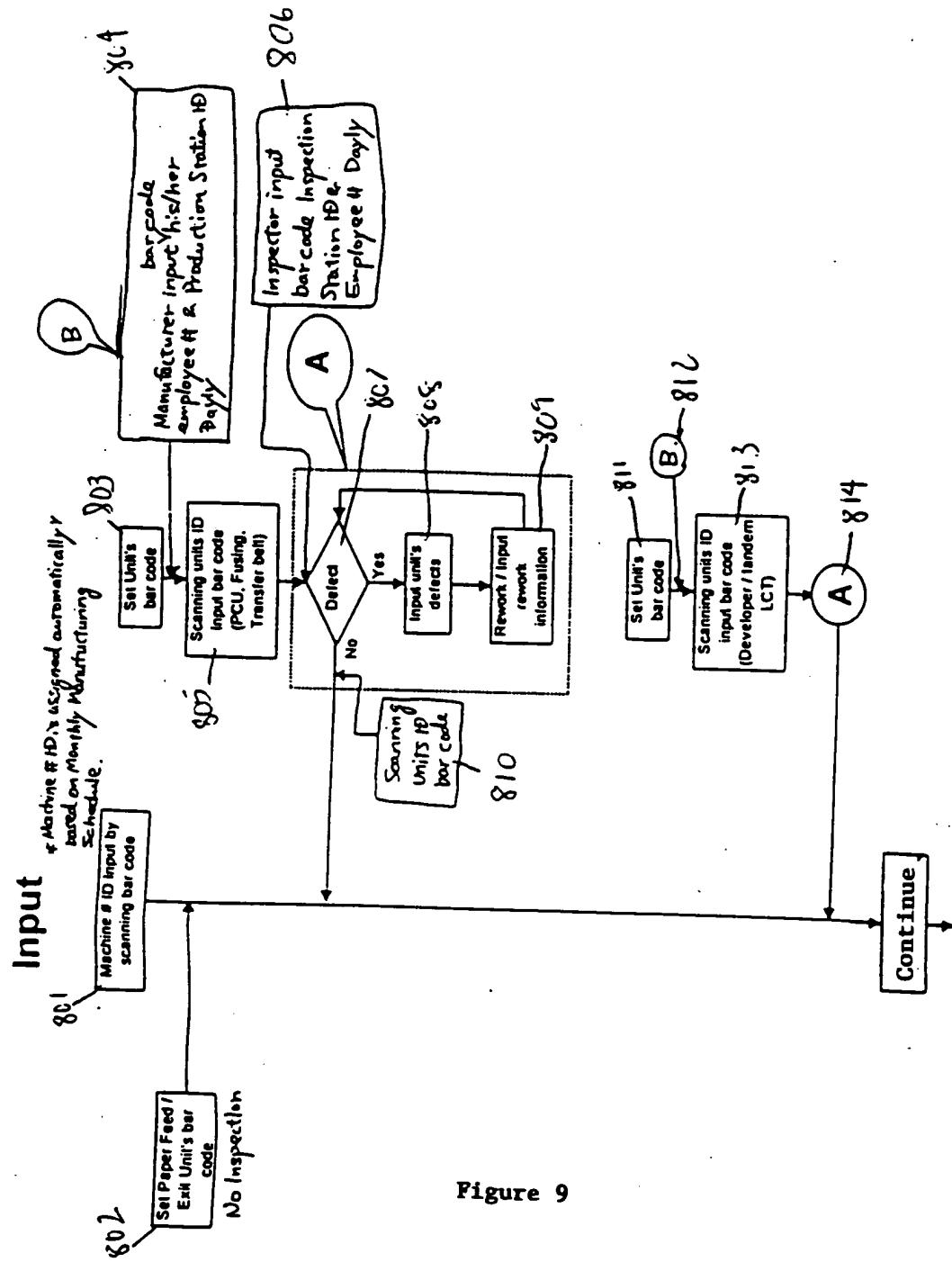


Figure 9

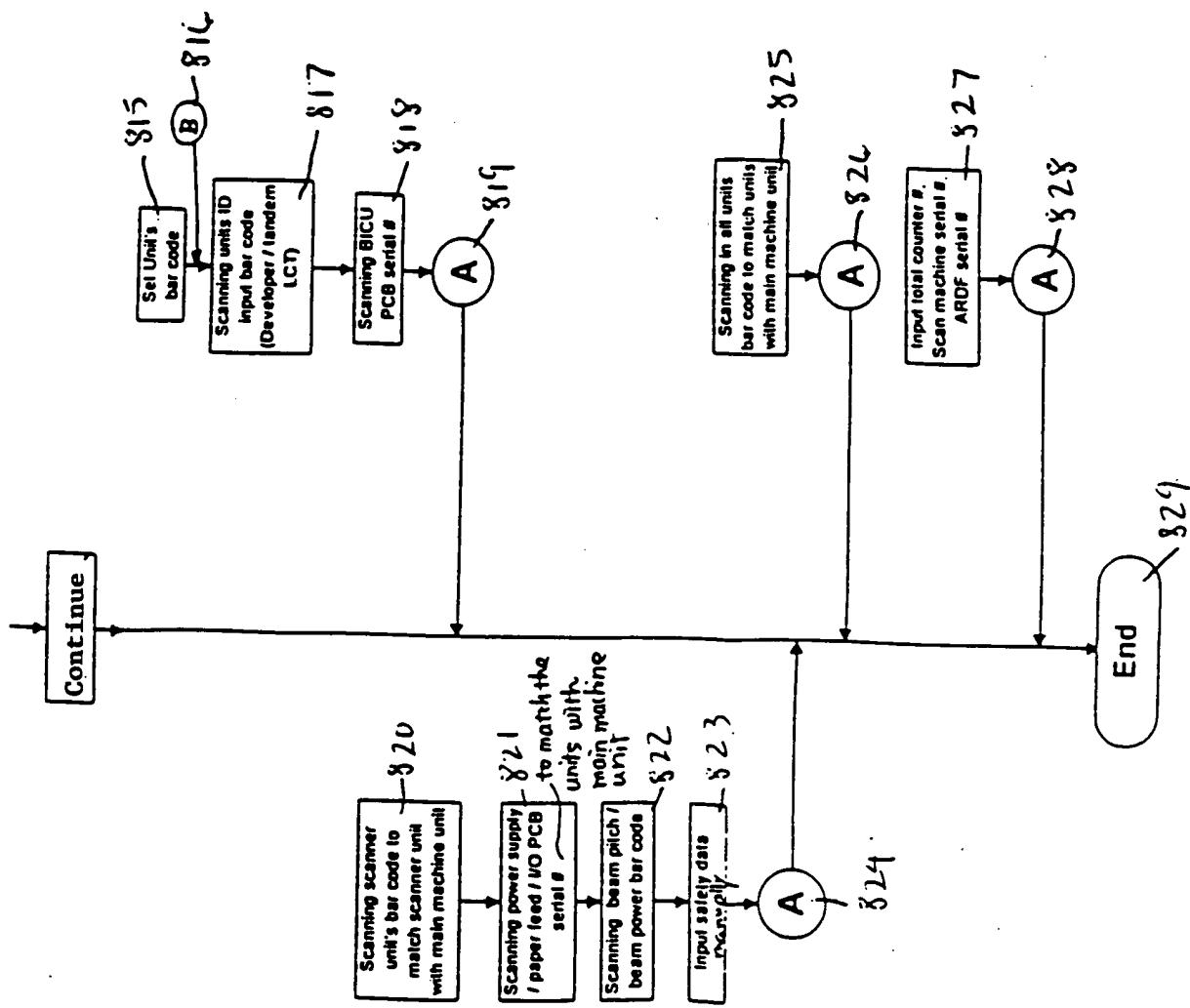


Figure 9A